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D206-651-041

Job Sheet 194209



Part No: D206-651-041

Job Qty: 2 pcs

Part Name: 206 A/B Ground Handling Wheel



Order 15724

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing
07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	5/17/19		0.00 0.35	Small Fab - 1		DAS
						Small Fab - 2		58 MAY 02 2019
						Small Fab - 3		9-89
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
120	QC 5	2 pcs	5/17/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		DAS MAY 02 2019 40 9-89
130	Packaging 3-1 - Stock - B4B	2 pcs	5/17/19		0.00 0.00	Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
						Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		

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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	5/17/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	2 pcs	5/17/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable
 Descriptions: CBL-1240 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D206-651-041 CHG001
 135 - (Document Control) Photocopy bluefile & type labels per PPP D206-651-041 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	3,7600 ft (1.88 ea)	110-Small Fab - 1	S157330
CBL-460	Loop Sleeve	8 Ea (4 ea)	110-Small Fab - 1	S113790
D2692	Spring Pin Clip	2 pcs (1 ea)	110-Small Fab - 1	F91240
D2711	Lock Pin	2 pcs (1 ea)	110-Small Fab - 1	F91163
MS21042L3	Nut	4 Ea (2 ea)	110-Small Fab - 1	S157462
MS27039-1-08	Screw	4 Ea (2 ea)	110-Small Fab - 1	S162884
NAS1149D0363J	Washer	8 Ea (4 ea)	110-Small Fab - 1	S162884

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	CBL-1240	4	519	0
	CBL-460	8	274	0
	D2692	2	147	0
	D2711	2	60	0
	MS21042L3	4	3,311	0
	MS27039-1-08	4	463	0
	NAS1149D0363J	8	1,113	0

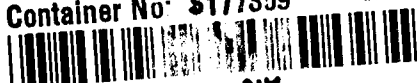
Part Specifications	
Specifications could not be found.	

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Container No: S177309



Part: D206-651-041

Job No: 194209

Serial No/Batch: S177309

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/02/19